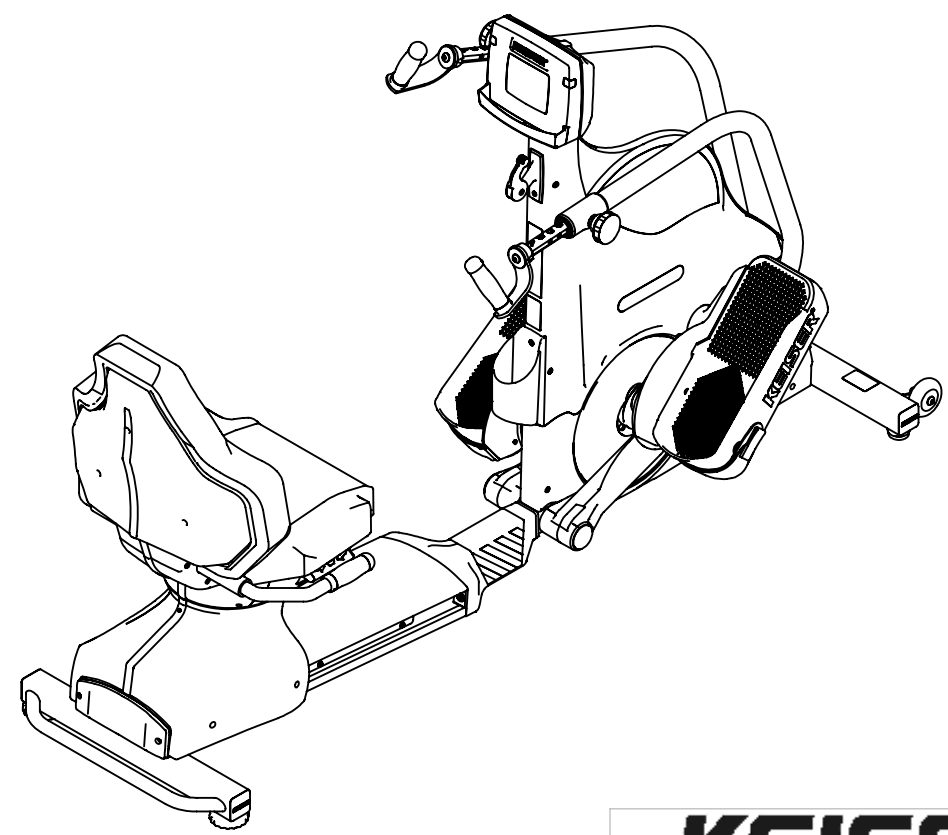






ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	3	9062	SCREW - CRFCHMS 10-32 X 1/2 SS	82	1	550808	SA - HUB-FLYWHEEL
2	2	9197	SCREW - HHCS 3/8-16 X 1-1/8 ZP	83	1	555003	FLYWHEEL
3	31	9253	SCREW - CRPHMS #10-32 X 3/16 SS	84	1	555005	HUBCAP - FLYWHEEL
4	4	9257	SCREW - CRPHMS 6-32 X 3/8 ZP	85	1	555008	MAGNET COVER
5	4	9271	SCREW - CRPHMS 4-40 X 5/16 ZP	86	2	555037	SPACER - 032039114
6	1	9287	SCREW - CRPHTS 10-24 X 3/4 SS	87	1	555054	SHIFTER - R
7	4	9291	SCREW - CRPHTS 8 X 1/2 ZP	88	1	555055	SHIFTER - L
8	9	9304	SCREW - CRFCS-PLASTITE 4-20 X 3/8 SS	89	1	555376	DECAL - WARNING-HEART RATE
9	3	9333	SCREW - SBHTS-TF 5/16-18 X 1 ZP	90	1	555381	DECAL - SERIAL NUMBER
10	6	9344	WASHER - FW-USS 5/16 ZP	91	1	555402	BEARING - 6004ZZ-SHIELDED
11	26	9369	WASHER - ACFT 5/16 SS	92	1	555405	SPRING - TORSION
12	5	9500	SCREW - SHCS M6x1 X 10 SS	93	1	555406	BELT - POLY V
13	1	9503	SCREW - SHCS M6x1 X 35 SS	94	1	555419	SCREW - HSPPSS-M10x1.5 X 16 BLK
14	3	9506	SCREW - SBHCS M6-1 X 10 ZP	95	2	555428	SCREW - HWHS-M8X1 X 60 CS
15	26	9511	SCREW - HHCS M8X1.25 X 16 ZP	96	2	555440	SCREW - HWHS-M8X1 X 48 CS
16	2	9516	SCREW - SBHCS M8x1.25 X 45 SS	97	2	555446	WHEEL - 3 IN-W/BUSHING
17	2	9519	NUT-HAN-HC M8x1.25 SS	98	1	555451	SHIFT CABLE - M3X
18	1	9521	NUT - HELN - M8x1.25 SS	99	2	555460	RETAINING RING - INT-42MM
19	1	9522	SCREW - HHCS M8X1.25 X 60 ZP	100	2	565005	CAP - HANDLE TUBE
20	5	9547	SCREW - SHCS M6X1 X 18 SS	101	1	565014	SPACER - R COVER
21	1	9555	PIN - COTTER 1/8 X 7/8 ZP	102	2	565406	ORING - 1 5/8ID X 1 3/4OD X 1/16W
22	1	9556	NUT-HCLN 1/2-20 ZP	103	2	966500	BATTERY - D-CELL
23	2	9558	BUMPER - SCREW STUD-1/4-20 X 1/2 ZP	104	2	990837	STABILIZER - FRAME
24	3	105423	BUMPER - MOLDED GLIDE	105	3	995076	SPACER - BUMPER
25	4	115054	PLUG - 2 IN SQ-KEISER	106	3	995082	CAP - CRANK ARM
26	2	315058	PAD - 1.00 OD X .030	107	1	995324	DECAL - MADE IN THE USA
27	1	520802X	FRONT - DISPLAY	108	1	995375	DECAL - PART 15-FCC
28	1	520807	WA - COMP TO PICKUP				
29	1	520808	COMPUTER - M7i				
30	2	520809	PLUNGER KNOB - M7i				
31	1	520810	PEDAL - L				
32	1	520811	PEDAL - R				
33	1	520826X	CRANK ARM & BELT TENSIONER - R				
34	1	520830	WA - SEAT POSITION SENSOR				
35	1	520834	CUSHION - BACK				
36	1	520837	CUSHION - SEAT				
37	1	520838X	HANDLE - ANTI-ROTATION-L				
38	1	520839X	HANDLE - ANTI-ROTATION-R				
39	1	520840X	ARM - EXTENDED-L				
40	1	520841X	ARM - EXTENDED-R				
41	1	520842X	CRANK ARM & TIMING PULLEY - L				
42	1	520843X	ECCENTRIC & TIMING PULLEY - L				
43	1	520844X	ECCENTRIC & 330MM PULLEY - R				
44	1	520845X	BT MF COVER & CRUSH DECAL - L				
45	1	520846X	BT MF COVER & CRUSH DECAL - R				
46	1	520847X	TOP MF COVER & DOME DECAL - L				
47	1	520848X	TOP MF COVER & DOME DECAL - R				
48	1	520849	CKT BRD - PICKUP				
49	1	520854X	SEAT				
50	1	520855X	TROLLEY				
51	1	520856X	BACK - DISPLAY-TBT				
52	1	520858	WA - SEAT POSITION				
53	1	520859	BOXING KIT - M7i TBT				
54	1	520860	MAGNET HOLDER				
55	1	520911	FRAME - MAIN-TBT				
56	1	520915	CKT BRD - SEAT POSITION				
57	1	521762	PLATE - WASHER-ANTI-ROTATION				
58	1	521763	PLATE - RACK-SELECTOR-FTB				
59	1	521875	PLATE - STOP-REAR				
60	1	525001	SEAT TRACK-EXTR - 635MM				
61	1	525004	COVER - MAINFRAME-AL				
62	1	525009	MOUNT - SHIFTER				
63	4	525011	BUSHING - FLANGE-AL-039067022				
64	1	525074	HOLDER - WATER BOTTLE				
65	1	525093	COVER - SEAT-BACK				
66	1	525094	COVER - TRANSITION-TOP				
67	1	525095	COVER - TRANSITION-BOT				
68	1	525096	COVER - SEAT-BOT-FRONT				
69	1	525097	COVER - SEAT-BOT-REAR				
70	1	525098	COVER - CARRIAGE-L				
71	1	525099	COVER - CARRIAGE-R				
72	1	525100	CAP - EXTR				
73	1	525101	COVER - TRANSITION				
74	1	525376	DECAL - WARNING-USAGE-M7i				
75	1	525378	DECAL - WARNING-PINCH				
76	1	525379	DECAL - SAFETY-TRANSITION				
77	2	525405	CRANK ARM - PEDAL				
78	1	525420	BELT - TIMING				
79	1	525506	MANUAL - USER-M7i RECUMBENT STEPPER				
80	2	543091	HOSE - SPACER-LONG				
81	1	550804	PULLEY - IDLER				

**5210X-SA**



**KEISER®**

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DIMENSIONS ARE IN INCHES  
 DIMENSIONS IN [ ] ARE MILLIMETERS  
 BREAK SHARP EDGES .005-.015 (.10-.40)  
 MACHINED SURFACE FINISH IS  
 63 MICROINCHES [1.6 MICROMETERS]  
 DO NOT SCALE DRAWING

DRAWN BY: JPR	DATE DRAWN: 4/6/21	CHECKED BY: LC	DATE CHECKED: 6/9/21
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MATERIAL:  
 RAW MAT:

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
A	3889	REFERENCE PRODUCTION DRAWING REV A	JPR	LC	6/9/21

TITLE: **M7i TOTAL BODY RECUMBENT STEPPER - SA**  
 SHEET **3** OF **3** SCALE: **1:14** DRAWING SIZE: **B** PART#: **5210X-SA**

PRINTED ON: 6/9/2021 SW2006 V5.1

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