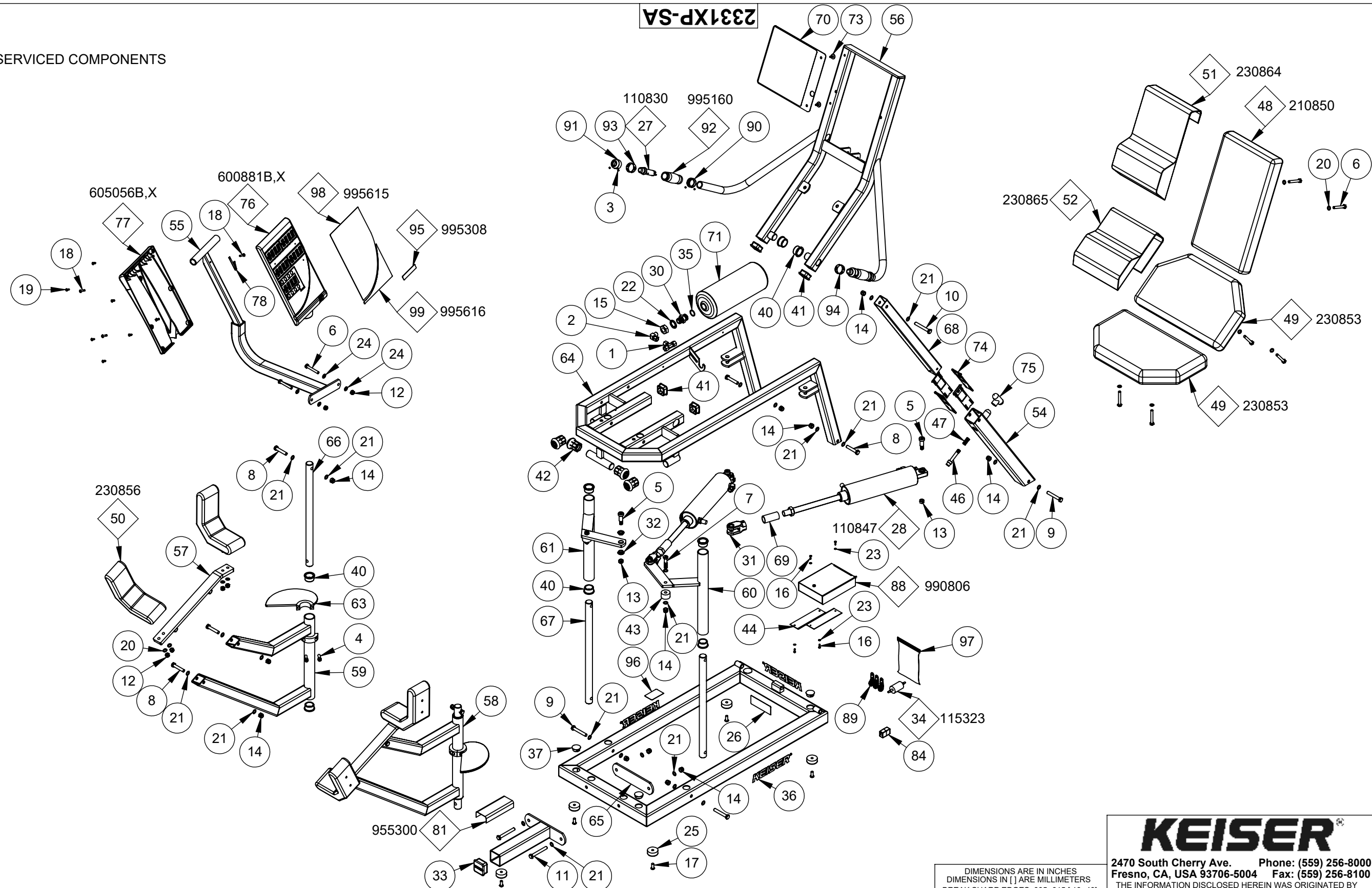


2331XP-SA

COMMONLY SERVICED COMPONENTS



NOTE:
(1) THIS DRAWING COVERS: 2331BP, 2331PP AND 2331SP
(2) FOLLOW ALL TOP LEVEL PROCEDURES

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
A	3928	REFERENCE ECO MEMO FOR DETAILS	JPR	LC	9/10/21

DIMENSIONS ARE IN INCHES
 DIMENSIONS IN [] ARE MILLIMETERS
 BREAK SHARP EDGES .005-.015 [.10-.40]
 MACHINED SURFACE FINISH IS
 63 MICRINCHES [1.6 MICROMETERS]
 DO NOT SCALE DRAWING

DRAWN BY: JPR DATE DRAWN: 7/19/21 CHECKED BY: LC DATE CHECKED: 9/10/21

MATERIAL:
 RAW MAT: MASS (Kg):

TITLE: **A300 HIP ABDUCTOR - PWR-SA**
 SHEET 1 OF 2 SCALE: 1:12 DRAWING SIZE: A PART#: 2331XP-SA

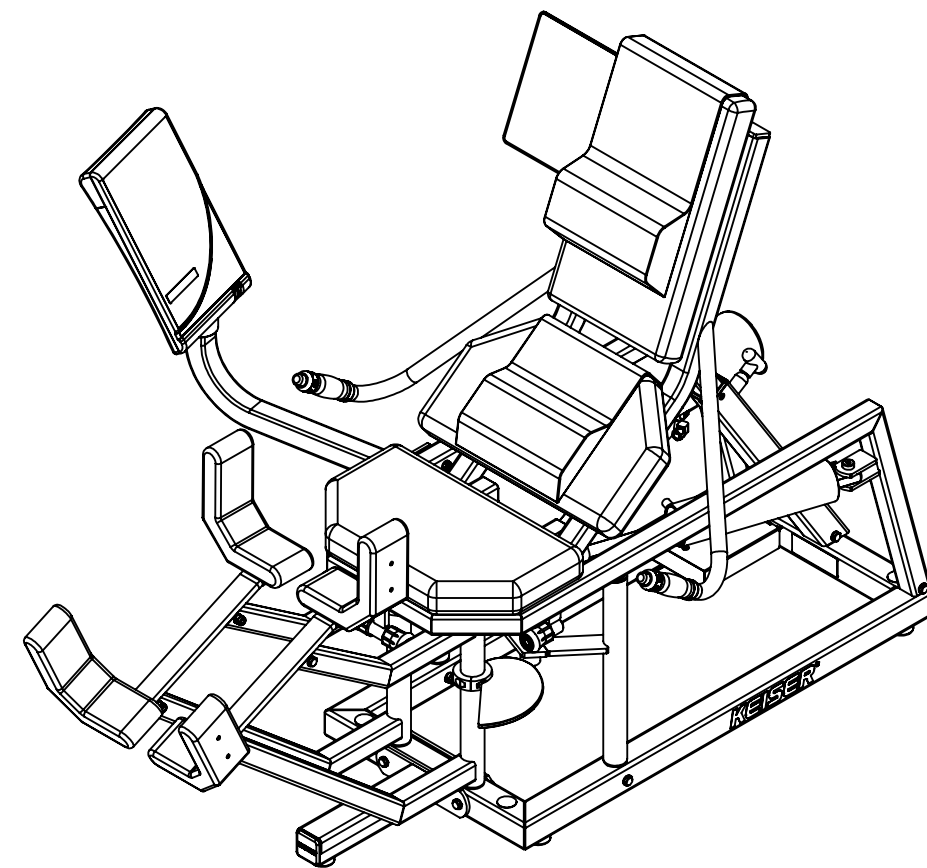
KEISER
 2470 South Cherry Ave. Phone: (559) 256-8000
 Fresno, CA, USA 93706-5004 Fax: (559) 256-8100
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ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	1	8101	TEE - UNION-3/8	64	1	230918	CTR FRM
2	1	8153	CAF - ME-3/8 C X 1/4 M	65	1	231859	PLATE - BASE EXTENSION
3	8	9014	SCREW - HSSS 8-32 X 1/8 SS	66	2	232243	PIVOT SHAFT - ARM PIVOT
4	4	9105	SCREW - SHCS 5/16-24 X 7/8	67	2	232245	SHAFT - CONTROL BOX
5	4	9127	SCREW - SHSS 1/2 X 1 ZP	68	1	234163	TUBE - SEAT
6	8	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP	69	2	235050	CYLINDER - STOP
7	2	9204	SCREW - HHCS 0375-16 X 1750 ZP	70	1	235447	PLACARD - A300 HIP ABDUCTOR
8	8	9205	SCREW - HHCS 3/8-16 X 2 ZP	71	1	255318	TANK - 140 CU IN
9	3	9207	SCREW - HHCS 3/8-16 X 2-1/2 ZP	72	3	265310	Y CONNECTOR - 1/8 DIA-PL
10	1	9208	SCREW - HHCS 3/8-16 X 2-3/4 ZP	73	2	265404	PLASTIC RIVET
11	2	9209	SCREW - HHCS 3/8-16 X 3 ZP	74	4	505068	BUSHING - 4 PIECE
12	10	9226	NUT - HELN 5/16-18 ZP	75	1	555059	KNOB - T-BLACK
13	4	9227	NUT - HRLN 3/8-16 ZP	76	1	600881X	DISPLAY BOX - 5 WIN
14	16	9228	NUT - HELN 3/8-16 ZP	77	1	605056	DISPLAY BOX - BACK
15	1	9231	NUT - HJN 3/4-10 ZP	78	1	605428	GROUND CLAMP - DISPLAY
16	4	9272	SCREW - CRPHTS-TF #6-32 X 1/2 SS	79	1	953101	TUBING - .375 OD X .062 W-PE BLK
17	5	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	80	1	953108	TUBING - 1/4 URETHANE BLK
18	3	9285	SCREW - CRPHTS 10-24 X 3/4 ZP	81	1	955300	STRIP - PROTECTOR-4 INCH
19	6	9291	SCREW - CRPHTS 8 X 1/2 ZP	82	2	962004	CON - 2MM-2-S
20	14	9353	WASHER - ACFT-5/16 ZP	83	5	962005	CON - MOD - P-4P-4C
21	32	9355	WASHER - FW-ACFT-3/8 SS	84	1	962016	CON - MOD-COUPLER-6-6
22	1	9364	WASHER - ITLW 3/4 ZP	85	4	962017	CON-MOD-P-6P-6C
23	4	9366	WASHER - ITLW #6 ZP	86	1	966701	WIRE - CABLE-4-26 GA
24	4	9389	WASHER - ITLW 5/16 ZP	87	1	966702	WIRE - CABLE-6-26GA
25	5	105423	BUMPER - MOLDED GLIDE	88	1	990806	ASSY - PROCESSOR BOX
26	1	105443	DECAL - SERIAL NUMBER	89	3	990812	KEY - DATA-CS
27	2	110830	ASSY - TB VALVE-DIG	90	2	995000	COLLAR - GRIP
28	2	110847	ASSY - EC-2.5 X 7	91	2	995001	CAP - GRIP W HOLE
29	1	110897	ASSY - QD-MALE	92	2	995160	GRIP - MOLDED
30	1	115000	BUSHING - TANK	93	1	995300	DECAL - TB-PLUS
31	2	115005	CLEVIS - CYLINDER-2-1/2	94	1	995301	DECAL - TB-MINUS
32	4	115051	BEARING - FLANGE-.5 ID	95	1	995308	DECAL - SEAT-POWER
33	1	115054	PLUG - 2 IN SQ-KEISER	96	1	995324	DECAL - MADE IN THE USA
34	1	115323	FILTER - IN LINE	97	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
35	1	115333	O-RING - .943 X .737 X .103	98	1	995615	PLACARD - ENG-POWER-BLK
36	3	115372	DECAL - KEISER LOGO-1 1/4" RED	99	1	995616	PLACARD - ENG-KEY-RED
37	4	115404	PLUG - HOLE-1 DIA				
38	26	115423	TIE - 8 IN-PL BLK				
39	1	115429	PLASTIC TIE - 10" RED				
40	10	135050	BEARING - FLANGE-1" ID				
41	4	135056	CAP - 1.500 SQ-PL				
42	4	135422	RUBBER CRUTCH TIP #20 BLK				
43	2	145420	CAM - FOLLOWER				
44	1	151825	ELECTRONIC BRACKET				
45	1	170891	ASSY - MUFFLER-LONG				
46	1	172180	PLUNGER				
47	1	175500	SPRING - PLUNGER				
48	1	210850	BACK CUSHION				
49	2	230853	SEAT CUSHION				
50	4	230856	LEG CUSHION				
51	1	230864	HEAD REST ASSEMBLY				
52	1	230865	LUMBAR ASSY				
53	1	230900	BOT FRM				
54	1	230901	TOP ADJUST TUBE				
55	1	230902	WELDT - DISPLAY MT				
56	1	230903	BACK FRAME				
57	2	230905	LEG SUPPORT				
58	1	230906	L EX ARM				
59	1	230907	R EX ARM				
60	1	230909	L LEVER ARM				
61	1	230910	R LEVER ARM				
62	1	230911	EXT BOT FRM				
63	2	230917	CAM				

2331XP-SA



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REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
A	3928	REFERENCE ECO MEMO FOR DETAILS	JPR	LC	9/10/21

TITLE: **A300 HIP ABDUCTOR - PWR-SA**
 SHEET **2** OF **2** SCALE: **1:8** DRAWING SIZE: **A** PART#: **2331XP-SA**