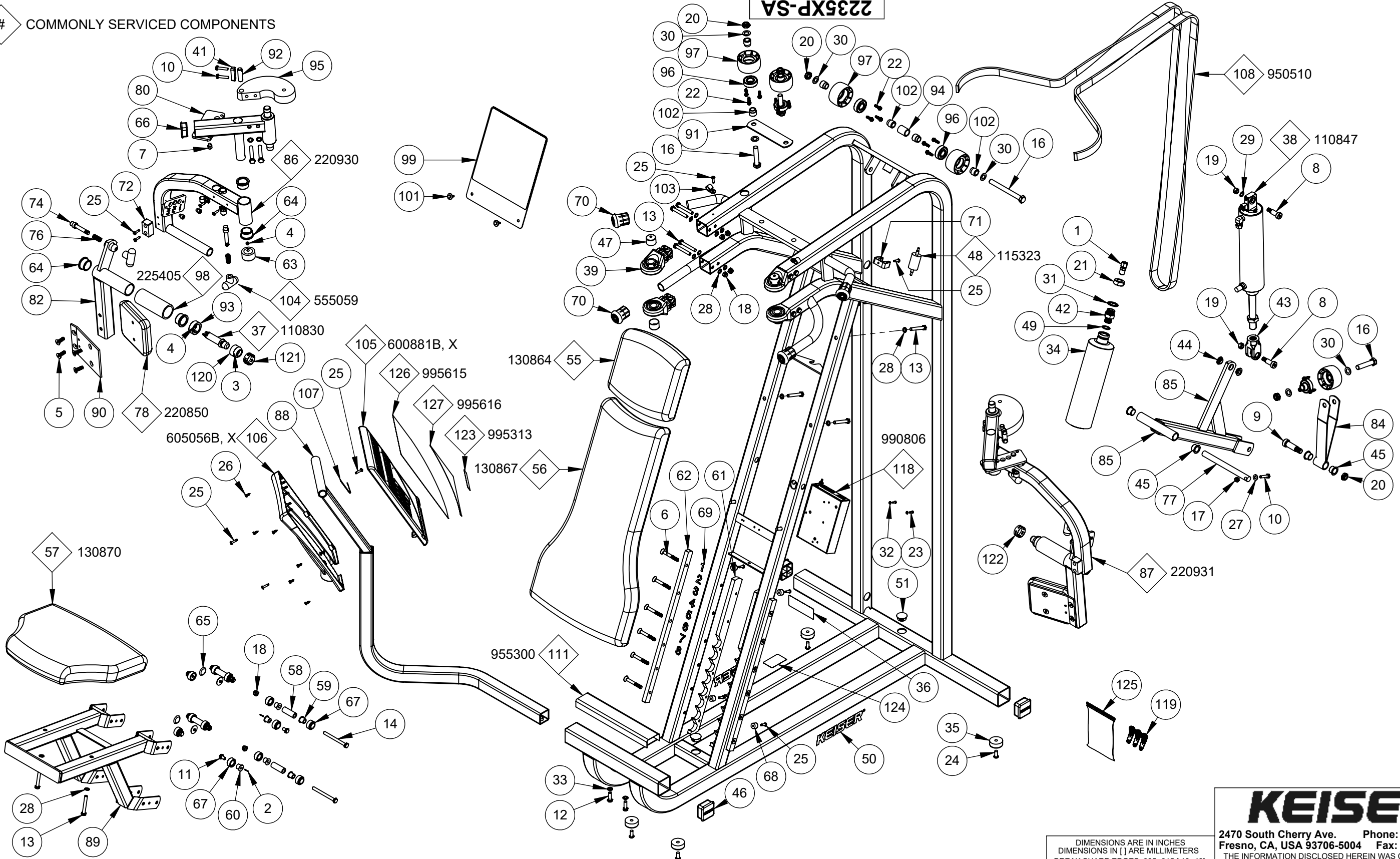


COMMONLY SERVICED COMPONENTS

2235XP-SA



NOTE:

- (1) THIS DRAWING COVERS: 2235BP, 2235PP, 2235SP
- (2) FOLLOW ALL TOP LEVEL PROCEDURES

DIMENSIONS ARE IN INCHES
 DIMENSIONS IN [] ARE MILLIMETERS
 BREAK SHARP EDGES .005-.015 [.10-.40]
 MACHINED SURFACE FINISH IS
 63 MICRONS [1.6 MICROMETERS]
 DO NOT SCALE DRAWING

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 Fresno, CA, USA 93706-5004 Fax: (559) 256-8100
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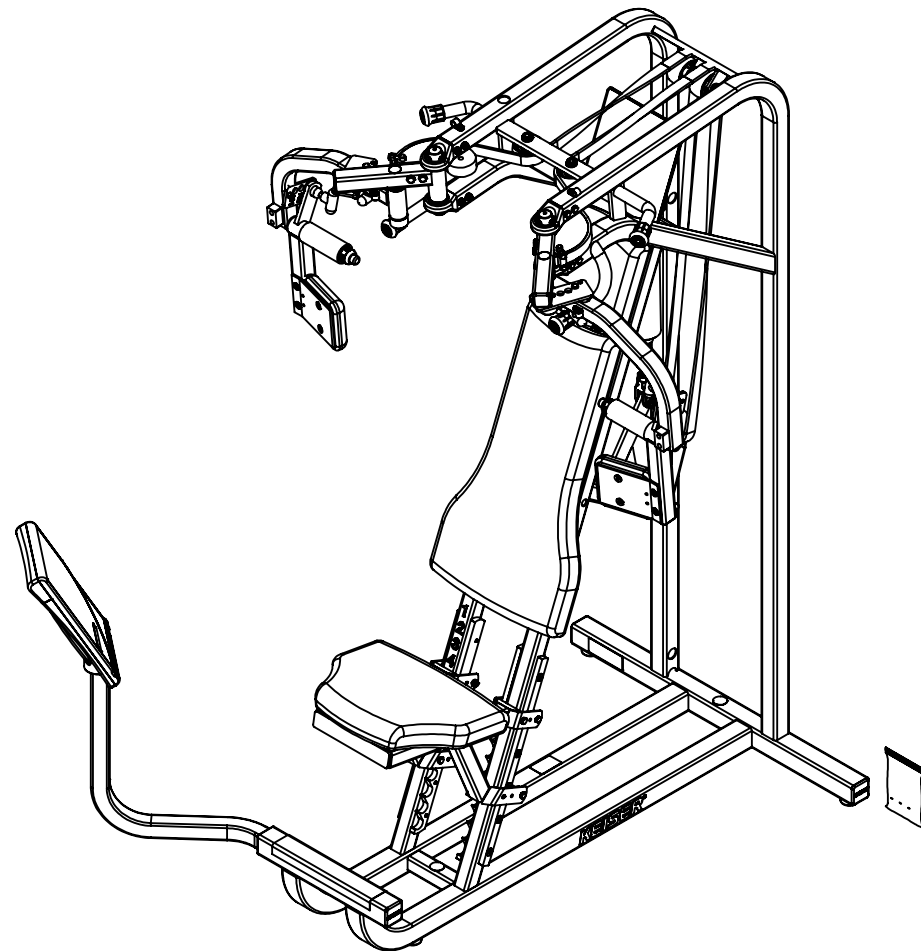
DRAWN BY: BJU			DATE DRAWN: 6/23/21			CHECKED BY: LC			DATE CHECKED: 8/20/21		
MATERIAL:			RAW MAT:			MASS (Kg):					
A	3921	REFERENCE ECO MEMO FOR DETAILS	BJU	LC	8/20/21	TITLE: A350 SEATED BUTTERFLY - PWR - SA					
REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE	SHEET 1 OF 2	SCALE: 1:12	DRAWING SIZE: B	PART#: 2235XP-SA		

X:\drawings\REVISION\22_BUTTERFLY PRINTED ON: 8/20/2021 SW2006 V5.1

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	1	8079	CON - 3/8C X 1/4M	64	8	135050	BEARING - FLANGE-1" ID
2	4	9009	PIN SPRING 0063 X 0500 ZP	65	4	135055	STEM BUMPER
3	4	9014	SCREW - HSSS 8-32 X 1/8 SS	66	4	135056	CAP - 1.500 SQ-PL
4	4	9026	SCREW - HSSS 5/16-18 X 1/4 ZP	67	12	135060	ROLLER
5	8	9075	SCREW - SFCCHS 5/16-18 X 1 ZP	68	4	135076	PLASTIC BUMPER
6	12	9079	SCREW - SFCCHS 5/16-18 X2 1/2	69	1	135306	DECAL - SEAT-1-10
7	8	9104	SCREW - SHCS 5/16-18 X 1/4 ZP	70	4	135422	RUBBER CRUTCH TIP - #20 BLK
8	2	9127	SCREW - SHSS 1/2 X 1 ZP	71	1	135426	FILTER CLIP
9	1	9131	SCREW - SHSS 5/8 X 1-1/2 ZP	72	2	165421	STOP - EA-URETHANE
10	5	9154	SCREW - HHCS 1/4-20 X 1-1/4 ZP	73	1	170891	ASSY - MUFFLER-LONG
11	4	9174	SCREW - HHCS 5/16-18 X 1/2 ZP	74	4	172180	PLUNGER
12	2	9176	SCREW - HHCS 5/16-18 X 1 ZP	75	1	175051	2 SQ. BUSHING
13	16	9179	SCREW - HHCS 5/16-18 X 2-1/4 ZP	76	4	175500	SPRING - PLUNGER
14	4	9183	SCREW - HHCS 5/16-18 X 3-1/2 ZP	77	1	212180	PIVOT SHAFT
15	4	9207	SCREW - HHCS 3/8-16 X 2-1/2 ZP	78	2	220850	ARM CUSHION
16	4	9214	SCREW - HHCS 1/2-13 X 2-1/2 ZP	79	1	220900	MAIN FRAME
17	1	9225	NUT - HELN 1/4-20 ZP	80	1	220920	L ADJUST ARM
18	12	9226	NUT - HELN 5/16-18 ZP	81	1	220921	R ADJUST ARM
19	2	9227	NUT - HRLN 3/8-16 ZP	82	1	220922	R EX ARM - BOTTOM
20	5	9230	NUT - HELN 1/2-13 ZP	83	1	220923	L EX ARM - BOTTOM
21	1	9231	NUT - HJN 3/4-10 ZP	84	1	220924	IDLER MOUNT
22	15	9270	SCREW - HWHTS #12-24 X 3/4 ZP	85	1	220926	LEVER ARM
23	2	9272	SCREW - CRPHTS-TF #6-32 X 1/2 SS	86	1	220930	R EX ARM - TOP
24	4	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	87	1	220931	L EX ARM - TOP
25	18	9285	SCREW - CRPHTS 10-24 X 3/4 ZP	88	1	220932	WELDT - DISPLAY MT-CS
26	6	9291	SCREW - CRPHTS 8 X 1/2 ZP	89	1	220933	WELDT - FRAME-SEAT
27	1	9349	WASHER - FW-SAE-1/4 ZP	90	2	221000	UPHOLSTREY MT PLATE
28	24	9353	WASHER - ACFT-5/16 ZP	91	1	221800	BELT GUIDE
29	5	9355	WASHER - FW-ACFT-3/8 SS	92	2	222160	ROUND BELT CLAMP
30	8	9360	WASHER - ACFT 1/2 SS	93	2	222350	GRIP COLLAR - 1000 ID
31	1	9364	WASHER - ITLW 3/4 ZP	94	1	223080	SPACER
32	2	9366	WASHER - ITLW #6 ZP	95	2	225001	CAM
33	2	9389	WASHER - ITLW 5/16 ZP	96	5	225400	BEARING - 6203ZZ-SHIELDED
34	1	100903	TANK - 72 IN3	97	5	225401	IDLER
35	4	105423	BUMPER - MOLDED GLIDE	98	2	225405	GRIP - 1.43" ID x 4.5" L
36	1	105443	DECAL - SERIAL NUMBER	99	1	225416	PLACARD - A350 SEATED BUTTERFLY
37	2	110830	ASSY - TB VALVE-DIG	100	1	265310	Y CONNECTOR - 1/8 DIA-PL
38	1	110847	ASSY - EC-2.5 X 7	101	2	265404	PLASTIC RIVET
39	4	110894	BEARING ASSY	102	10	265422	BUSHING - IDLER
40	1	110897	ASSY - QD-MALE	103	6	275422	CLAMP - CABLE-0500
41	2	111896	CLAMP W/HOLE	104	4	555059	KNOB - T-BLACK
42	1	115000	BUSHING - TANK	105	1	600881X	DISPLAY BOX - 5 WIN
43	1	115005	CLEVIS - CYLINDER-2-1/2	106	1	605056	DISPLAY BOX - BACK
44	2	115051	BEARING - FLANGE-.5 ID	107	1	605428	GROUND CLAMP - DISPLAY
45	4	115052	BEARING - FLANGE-.625 ID	108	1	950510	KEVLAR BELT - FORMED
46	3	115054	PLUG - 2 IN SQ-KEISER	109	1	953101	TUBING - .375 OD X .062 W-PE BLK
47	4	115067	CAP - Ø1 X 3/4	110	1	953108	TUBING - 1/4 URETHANE BLK
48	1	115323	FILTER - IN LINE	111	1	955300	STRIP - PROTECTOR-4 INCH
49	1	115333	O-RING - .943 X .737 X .103	112	2	962004	CON - 2MM-2-S
50	2	115372	DECAL - KEISER LOGO-1 1/4" RED	113	6	962005	CON - MOD - P-4P-4C
51	2	115404	PLUG - HOLE-1 DIA	114	1	962016	CON - MOD-COUPLER-6-6
52	16	115423	TIE - 8 IN-PL BLK	115	4	962017	CON-MOD-P-6P-6C
53	1	115429	PLASTIC TIE - 10" RED	116	1	966701	WIRE - CABLE-4-26 GA
54	1	120803	FLOW RESTRICTOR	117	1	966702	WIRE - CABLE-6-26GA
55	1	130864	CUSHION - HEAD-CURVED	118	1	990806	ASSY - PROCESSOR BOX
56	1	130867	CUSHION - BACK-CURVED				
57	1	130870	CUSHION - SEAT-CURVED				
58	4	132181	TUBE - ROLLER				
59	8	132200	AXLE				
60	4	132201	AXLE - THREADED				
61	2	135005	SEAT - RACK				
62	2	135006	SEAT - RAIL				
63	2	135049	CAP - Ø1 ID				

2235XP-SA

ITEM NO.	QTY.	PART NO.	TITLE
119	3	990812	KEY - DATA-CS
120	2	995001	CAP - GRIP W HOLE
121	1	995300	DECAL - TB-PLUS
122	1	995301	DECAL - TB-MINUS
123	1	995313	DECAL - SEAT, ARM, ROM-POWER
124	1	995324	DECAL - MADE IN THE USA
125	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
126	1	995615	PLACARD - ENG-POWER-BLK
127	1	995616	PLACARD - ENG-KEY-RED



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DRAWN BY: BJU	DATE DRAWN: 6/23/21	CHECKED BY: LC	DATE CHECKED: 8/20/21
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MATERIAL:
RAW MAT: MASS (Kg):

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
A	3921	REFERENCE ECO MEMO FOR DETAILS	BJU	LC	8/20/21

TITLE: **A350 SEATED BUTTERFLY - PWR - SA**
SHEET **2** OF **2** SCALE: **1:16** DRAWING SIZE: **B** PART#: **2235XP-SA**