

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	1	8071	TEE - 1/4P	64	2	315025	FOOT ADJ - EXTR-21.530
2	1	8072	STEM TEE - 1/4P	65	2	315026	FOOT ADJ - EXTR-3.250
3	4	9002	PIN SPRING - 3/16 X 7/8	66	12	315050	COLLAR - WT STORAGE-FW
4	12	9078	SCREW - SCSHCS 3/8-16 X 3/4 ZP	67	6	315053	SLEEVE - WT STORAGE-10LB
5	10	9108	SCREW - SHCS 1/4-20 X 1 ZP	68	6	315055	SLEEVE - WT STORAGE-45LB
6	12	9121	SCREW - SBHCS 5/16-18 X 1/2 ZP	69	2	315065	COVER - TOP-FW
7	2	9135	SCREW - SBHCS 5/16-18 X 3/4 ZP	70	10	315069	HOLDER - PEDAL
8	6	9157	SCREW - HHCS 1/4-20 X 1 GR5 ZP	71	4	315075	CAP - FOOT ADJ-L
9	2	9165	SCREW - SHCS 5/16-18 X 1/2 ZP	72	4	315076	CAP - FOOT ADJ-R
10	2	9174	SCREW - HHCS 5/16-18 X 1/2	73	4	315402	PAD - FOOT-FW
11	74	9200	SCREW - HHCS 3/8-16 X 3/4 ZP	74	4	315413	SPRING - EXT-FOOT PEDAL
12	6	9242	NUT - HEJN 1/4-20 ZP	75	2	315600	PLAC - ENG-RACK-POWER
13	2	9254	SCREW - HHMS #10-24 X 1-1/4 ZP	76	4	315611	DECAL-POSITION & LOCK-FW
14	6	9285	SCREW - CRPHTS-TF 10-24 X 3/4 ZP	77	1	315612	DECAL-WEIGHT STORAGE
15	12	9291	SCREW - CRPHTS-TAB 8 X 1/2 ZP	78	4	315618	DECAL - FOOT ADJ-PLUS
16	8	9298	SCREW - SCSHCS 10-24 X 3/4 ZP	79	4	315619	DECAL - FOOT ADJ-MINUS
17	74	9355	WASHER - FW-ACFT-3/8 ZP	80	6	545055	ANCHOR - CABLE PL
18	4	9389	WASHER - ITLW 5/16 ZP	81	1	600881	DISPLAY BOX - 5 WIN
19	12	9394	NUT - HAN 5/16-18	82	2	600882	DISPLAY BOX - 2 WIN
20	1	105443	DECAL - SERIAL NUMBER	83	2	605056	DISPLAY BOX - BACK
21	80	115402	PLUG - HOLE-3/8 DIA	84	2	605428	GROUND CLAMP - DISPLAY
22	1	115429	PLASTIC TIE - 10" RED	85	1	954212	ROPE - 5MM-POLYESTER
23	2	295604	PLAC - ENG-LOW DISP	86	1	955300	STRIP - PROTECTOR-4 INCH
24	12	305062	BUSHING - 026067029	87	1	962016	CON - MOD-COUPLER-6-6
25	8	305065	PULLEY - 2.500 DIA-MOLDED	88	3	990812	KEY - DATA-CS
26	1	310800	L POWER MODULE	89	1	990828	DISPLAY BOX - TOP
27	1	310801	R POWER MODULE	90	1	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
28	1	310807	R POWER MODULE-PWR	91	2	995602	DECAL - KEISER LOGO-2" RED
29	1	310832	BAR CATCH - L-FW	92	2	995603	DECAL - KEISER LOGO-3" RED
30	1	310833	BAR CATCH - R-FW	93	2	995615	PLACARD - ENG-POWER-BLK
31	2	310841	SPOTTING BAR - STD-FW	94	2	995616	PLACARD - ENG-KEY-RED

33	1	310849	EXT STRAP-SET
34	2	310909	WELDT - TOP FRAME-FW 10
35	1	310913	WELDT - LH PULLEY RAIL-FW 10
36	1	310914	WELDT - RH PULLEY RAIL-FW 10
37	1	310915	WELDT - L BOT FRAME-FW 10
38	1	310916	WELDT - R BOT FRAME-FW 10
39	1	310921	WELDT - R POST-9
40	1	310922	WELDT - L POST-9
41	1	310923	WELDT - L FRONT POST-910
42	1	310924	WELDT - R FRONT POST-910
43	1	310927	WELDT - CROSS BRACE W DIS-FW
44	1	310943	BOT CROSS FRAME - FW
45	1	310944	WELDT - L PULLEY COVER-FW
46	1	310945	WELDT - R PULLEY COVER-FW
47	1	310960	WELDT - R POST-8
48	1	310961	WELDT - L POST-8
49	1	310962	WELDT - L FRONT POST-810
50	1	310963	WELDT - R FRONT POST-810
51	1	310965	WELDT - DISPLAY MT-UPPER-FW
52	1	310968	WELDT - CROSS BRACE-FW
53	1	310977	PIVOT LINK - R
54	1	310978	PIVOT LINK - L
55	1	311002	DISPLAY MT
56	1	311015	BUMPER PLATE STORAGE - L
57	1	311016	BUMPER PLATE STORAGE - R
58	2	311821	PLATE - LINK
59	1	311877	PLATE - HOOK-SUSP TRAINER
60	1	312070	TRAY - ROUTING
61	4	315001	HOUSING - PULLEY-BARBELL
62	2	315002	HOUSING - AIR ATTACH-BARBELL
63	2	315003	KNOB - ROPE-HOUSING

**# PARTS USED IN COMMON ASSEMBLY AND 8' RACKS
(MODELS: 3110BP, 3110PP, 3110PS, 3110XP, 3110XS)**

△ # PARTS USED FOR 9' RACKS (MODELS: 3111BP, 3111PP, 3111PS, 3111XP, 3111XS)

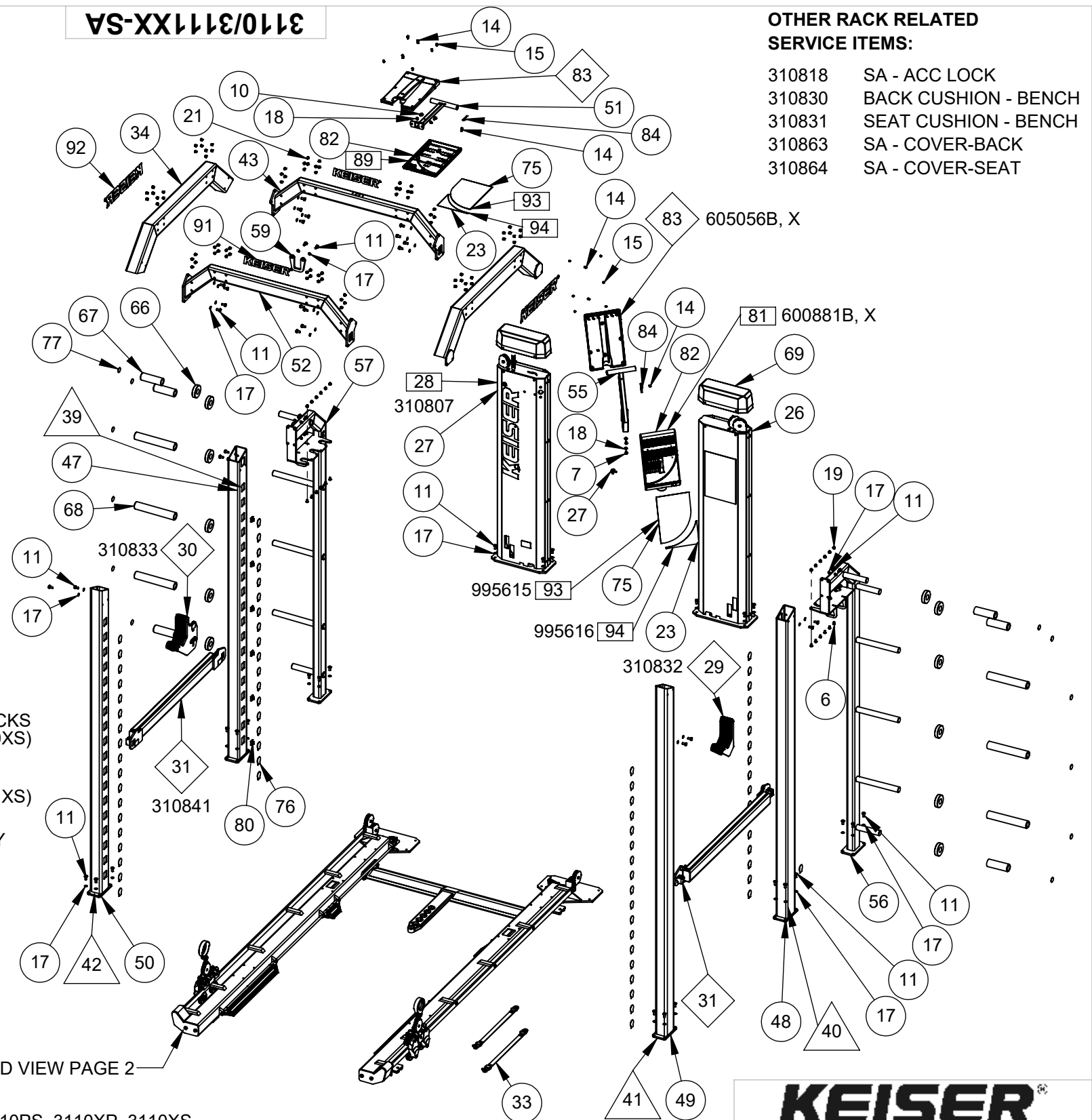
PARTS USED FOR RACKS WITH POWER DISPLAY
(MODELS: 3110BP, 3110PP, 3110XP,
3111BP, 3111PP, 3111XP)

COMMONLY SERVICED COMPONENTS

 PARTS ASSOCIATED WITH
A SERVICE ASSEMBLY

NOTE:

(1) THIS DRAWING COVERS: 3110BP, 3110PP, 3110PS, 3110XP, 3110XS,
3111BP, 3111PP, 3111PS, 3111XP, 3111XS
(2) FOLLOW ALL TOP LEVEL PROCEDURES



**OTHER RACK RELATED
SERVICE ITEMS:**

310818	SA - ACC LOCK
310830	BACK CUSHION - BENCH
310831	SEAT CUSHION - BENCH
310863	SA - COVER-BACK
310864	SA - COVER-SEAT

➤ 605056B, X

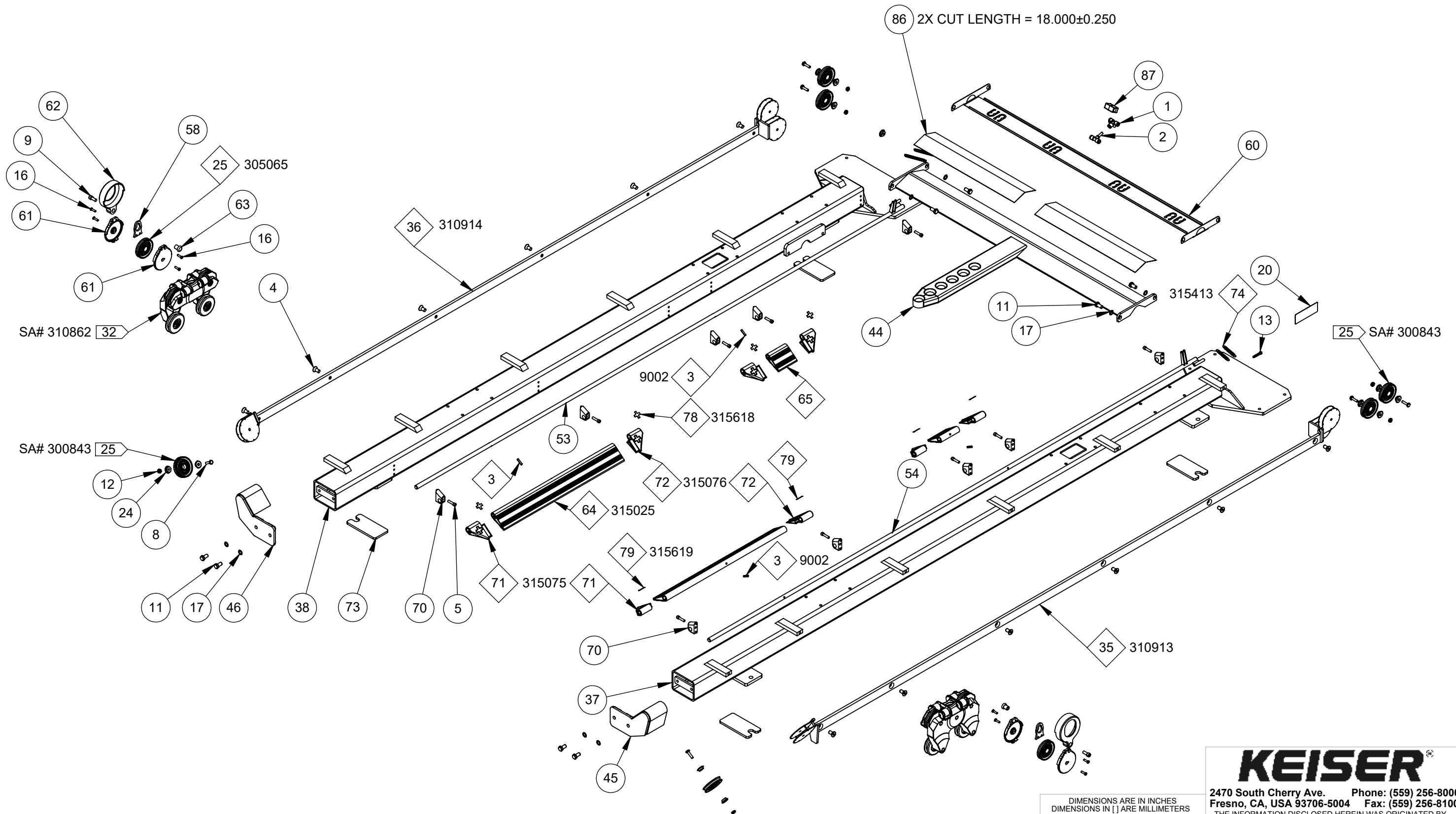
81 600881B, X

							BREAK: 0.005" [0.13-0.40] MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS] DO NOT SCALE DRAWING		AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERETO ARE RESERVED BY KEISER CORP.			
							DRAWN BY: BJU	DATE DRAWN: 5/25/21	CHECKED BY: LC	DATE CHECKED: 6/2/21		
							MATERIAL: RAW MAT:					
A	3899	REFERENCE PRODUCTION DRAWING REV I				BJU	LC	6/2/21	TITLE: 8' & 9' POWER RACK - SA			
REV	ECO	REVISION DESCRIPTION				BY	CKD	DATE	SHEET 1 OF 2	SCALE: 1:40	DRAWING SIZE: B	PART#: 3110/3111XX-SA

PRINTED ON: 6/2/2021 SW2006 V5.1

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3110/3111XX-SA



DIMENSIONS ARE IN INCHES
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DRAWN BY: BJU	DATE DRAWN: 5/25/21	CHECKED BY: LC	DATE CHECKED: 6/2/21
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DATE:	BY:	CHECKED:
MATERIAL:		
RAW MAT:		

TITLE:	8' & 9' POWER RACK - SA
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SHEET 2 OF 2	SCALE: 1:12	DRAWING SIZE: B	PART#: 3110/3111XX-SA
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A	3899	REFERENCE PRODUCTION DRAWING REV I	BJU	LC	6/2/21
REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE

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