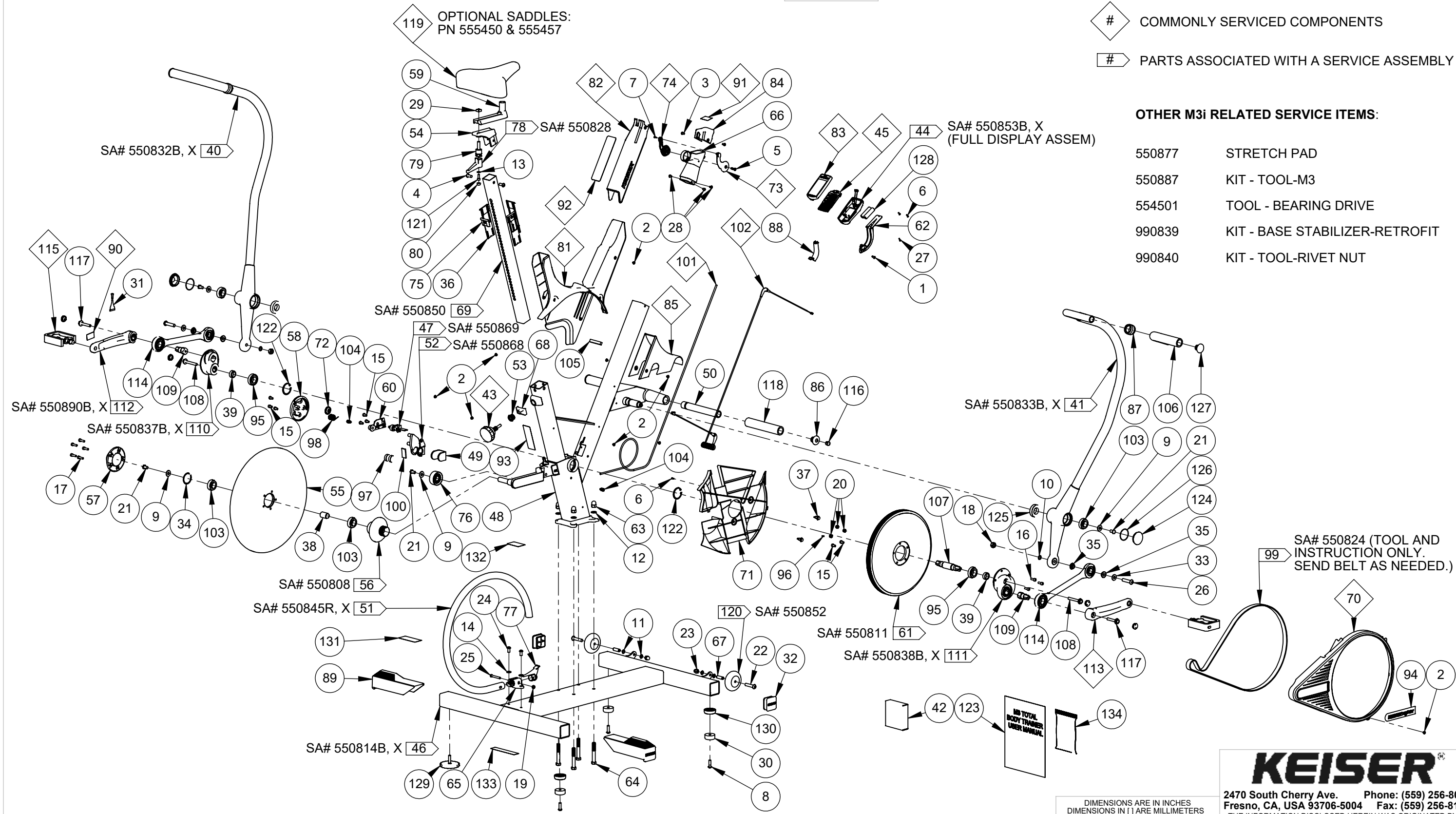


5512XXC-SA



- # COMMONLY SERVICED COMPONENTS
- # PARTS ASSOCIATED WITH A SERVICE ASSEMBLY

- OTHER M3i RELATED SERVICE ITEMS:**
- 550877 STRETCH PAD
 - 550887 KIT - TOOL-M3
 - 554501 TOOL - BEARING DRIVE
 - 990839 KIT - BASE STABILIZER-RETROFIT
 - 990840 KIT - TOOL-RIVET NUT

NOTE:
5512XXC-SA COVERS THE FOLLOWING MODELS: 5512BBC AND 5512XXC

A 3684 RFP			BJU LC 1/15/21			TITLE: M3i TOTAL BODY TRAINER - SA		
REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE	SHEET 1 OF 2	SCALE: 1:14	DRAWING SIZE: B PART#: 5512XXC-SA

DIMENSIONS ARE IN INCHES
DIMENSIONS IN [] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS
63 MICROINCHES [1.6 MICROMETERS]
DO NOT SCALE DRAWING

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512XXC-SA

ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE	ITEM NO.	QTY.	PART NO.	TITLE
1	1	9062	SCREW - CRFCHMS 10-32 X 1/2 SS	51	1	553101	TUBE - WHEEL GUARD-270	101	1	555411	SHIFT CABLE
2	9	9253	SCREW - CRPHMS #10-32 X 3/16 SS	52	1	554500	SUPPORT - MAGNET HOLDER	102	1	555413	CORD - COMP TO PICKUP
3	2	9261	SCREW - CRPHMS 10-32 X 3/8 SS	53	1	554997	THREADED INSERT - 3/4 X 1/2 SS	103	4	555418	BEARING - 6203ZZ-SHIELDED
4	2	9279	SCREW - SBHTS-TF 5/16-18 X 3/4 ZP	54	1	555002	GIB - SEAT	104	2	555419	SCREW - HSPPSS-M10x1.5 X 16 BLK
5	1	9287	SCREW - CRPHTS 10-24 X 3/4 SS	55	1	555003	FLYWHEEL	105	1	555420	SWEAT STRIP - 5/16 X 3/8
6	3	9303	SCREW - CRPHCS-T25 4 X 3/8 SS	56	1	555004	HUB - FLYWHEEL	106	2	555422	GRIP - HANDLEBAR-CENTER
7	1	9304	SCREW - CRFCS-PLASTITE 4-20 X 3/8 SS	57	1	555005	HUBCAP - FLYWHEEL	107	1	555427	AXLE - BOTTOM BRACKET-HOLLOW
8	3	9333	SCREW - SBHTS-TF 5/16-18 X 1 ZP	58	1	555008	MAGNET COVER	108	2	555428	SCREW - HWHS-M8X1 X 60 CS
9	4	9344	WASHER - FW-USS 5/16 ZP	59	1	555009	SLIDER - SEAT	109	2	555432	AXLE - ECCENTRIC-CRANK ARM
10	2	9355	WASHER - FW-ACFT-3/8 SS	60	1	555011	PLATE - MAGNET SUPPORT	110	1	555433	ECCENTRIC - L
11	4	9369	WASHER - ACFT 5/16 SS	61	1	555012	PULLEY - 330MM	111	1	555434	ECCENTRIC - R
12	4	9384	WASHER - FW-ACFT 7/16 SS	62	1	555017	MOUNT - DISPLAY-COMPUTER	112	1	555435	CRANK ARM - L-TBT
13	1	9391	WASHER - FW-ACFT 1/4 SS	63	4	555022	NUT - HAN-HC-7/16-20 SS	113	1	555436	CRANK ARM - R-TBT
14	2	9397	WASHER - BONDED 5/16 SS	64	4	555023	SCREW - HHCS-7/16-20 X 3 SS	114	2	555437	LINK - ECCENTRIC-TO PIVOT
15	8	9500	SCREW - SHCS M6x1 X 10 SS	65	2	555025	CLAMP - WHEEL GUARD	115	1	555438	PEDAL SET - WELLGO-TBT
16	3	9501	SCREW - SHCS M6x1 X 16 SS	66	1	555034	MOUNT - SHIFTER-DISPLAY	116	2	555439	PLUG - HOLE-1/2 DIA
17	5	9502	SCREW - SHCS M6x1 X 20 SS	67	2	555037	SPACER - 032039114	117	2	555440	SCREW - HWHS-M8X1 X 48 CS
18	2	9507	NUT - HELN M10X1.5 SS	68	1	555048	PLATE - FRICTION W/HOLE	118	2	555441	GRIP - FOOT REST
19	1	9508	NUT - HN M6X1 SS	69	1	555049	TUBE - SEAT	119	1	555442	SADDLE - TBT
20	3	9509	NUT - HELN M6X1 ZP	70	1	555051	COVER - BELT-MAIN	120	2	555446	WHEEL - 3 IN-W/BUSHING
21	4	9511	SCREW - HHCS M8X1.25 X 16 ZP	71	1	555052	COVER - BELT-INNER	121	1	555459	SCREW - SHCS M6x1 X 16 SS-PATCHED
22	2	9516	SCREW - SBHCS M8x1.25 X 45 SS	72	1	555053	GEAR - POT	122	2	555460	RETAINING RING - INT-42MM
23	2	9519	NUT-HAN-HC M8x1.25 SS	73	1	555054	SHIFTER - R	123	1	555513	MANUAL - USER-M3 TBT
24	2	9524	SCREW - SBHCS M8x1.25 X 16 SS	74	1	555055	SHIFTER - L	124	2	565005	CAP - HANDLE TUBE
25	1	9525	SCREW - HHCS M6X1 X 45 SS	75	1	555058	BUSHING - SHORT	125	2	565402	BEARING - 6005ZZ-SHIELDED
26	2	9526	SCREW - SBHCS M10X1.5 X 45 SS	76	1	555066	PULLEY - IDLER-MOLDED	126	2	565406	ORING - 1 5/8ID X 1 3/4OD X 1/16W
27	1	9532	SCREW-CRPHMS 4-40 X 3/8 SS	77	1	555073	CAP - WHEEL GUARD-BOT	127	2	605051	PLUG - GRIP
28	3	9534	SCREW - SBHCS M5X0.8 X 8 ZP	78	1	555074	HANDLE - L-BLACK	128	2	966502	BATTERY - AA CELL
29	1	9982	NUT-HEAVY SQ. 3/8-16 SS	79	1	555075	HANDLE - STUD-BLACK	129	1	990837	STABILIZER - FRAME
30	3	105423	BUMPER - MOLDED GLIDE	80	1	555076	CAP - M6 SHCS-BLACK	130	3	995076	SPACER - BUMPER
31	1	105550	THREAD SEALANT - LOCTITE 242	81	1	555077	COVER - LOWER-MAIN FRAME-SHORT	131	1	995322	DECAL - BASE STABILIZER ADJ-M SERIES
32	2	115054	PLUG - 2 IN SQ-KEISER	82	1	555078	GUARD - SWEAT-HANDLEBAR-SHORT	132	1	995324	DECAL - MADE IN THE USA
33	2	115450	WASHER - FW .88 X .39 X .07 NP	83	1	555081	FACE - DISPLAY-COMPUTER-BT	133	1	995375	DECAL - PART 15-FCC
34	1	215502	RETAINING RING - 1.70 OD	84	1	555082	COVER - SHIFTER & DISPLAY MT	134	4	995418	BAG - 4 X 6 X 4MIL-ZIP LOCK
35	4	305002	BUSHING - 039067029	85	1	555083	COVER - FRT-MF-TBT				
36	3	505068	BUSHING - 4 PIECE	86	2	555086	PLUG - GRIP-W HOLE				
37	2	505480	RIVET - 1/4 X 3/4 REM PLUG	87	2	555087	COLLAR - GRIP-TBT				
38	1	543080	SPACER - BEARING-FLYWHEEL	88	1	555095	NECK - DISPLAY-COMPUTER-BT				
39	2	543091	HOSE - SPACER-LONG	89	2	555101	STRETCH PAD - SINGLE				
40	1	550830	HANDLE - L-TBT	90	1	555371	DECAL - CAUTION-PEDAL TORQUE				
41	1	550831	HANDLE - R-TBT	91	1	555376	DECAL - WARNING-HEART RATE				
42	1	550843	BOXING KIT - M3 TBT	92	1	555378	DECAL - WARNING - USAGE				
43	1	550847	PLUNGER KNOB	93	1	555381	DECAL - SERIAL NUMBER				
44	1	550871X	BACK - DISPLAY-COMPUTER-BT	94	1	555393	DECAL - DOME-KEISER M3i TBT				
45	1	550873	COMPUTER - BL-BT	95	2	555402	BEARING - 6004ZZ-SHIELDED				
46	1	550901	FRAME - BASE	96	1	555403	MAGNET - CYL-3.20 X 9.53 MM GR N45				
47	1	550911	CKT BRD - PICKUP	97	2	555404	MAGNET - 25 X 9.5 MM				
48	1	550913	FRAME - MAIN-TBT	98	1	555405	SPRING - TORSION				
49	1	551751	YOKE - MAGNET HOLDER	99	1	555406	BELT - POLY V				
50	2	552240	BAR - FOOT REST	100	1	555410	PAD - BRAKE-FRICTION				

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DRAWN BY: BJU	DATE DRAWN: 11/18/20	CHECKED BY: LC	DATE CHECKED: 1/15/21
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MATERIAL:
 RAW MAT:

REV	ECO	REVISION DESCRIPTION	BY	CKD	DATE
A	3684	RFP	BJU	LC	1/15/21

TITLE: **M3i TOTAL BODY TRAINER - SA**
 SHEET **2** OF **2** SCALE: **1:32** DRAWING SIZE: **B** PART#: **5512XXC-SA**