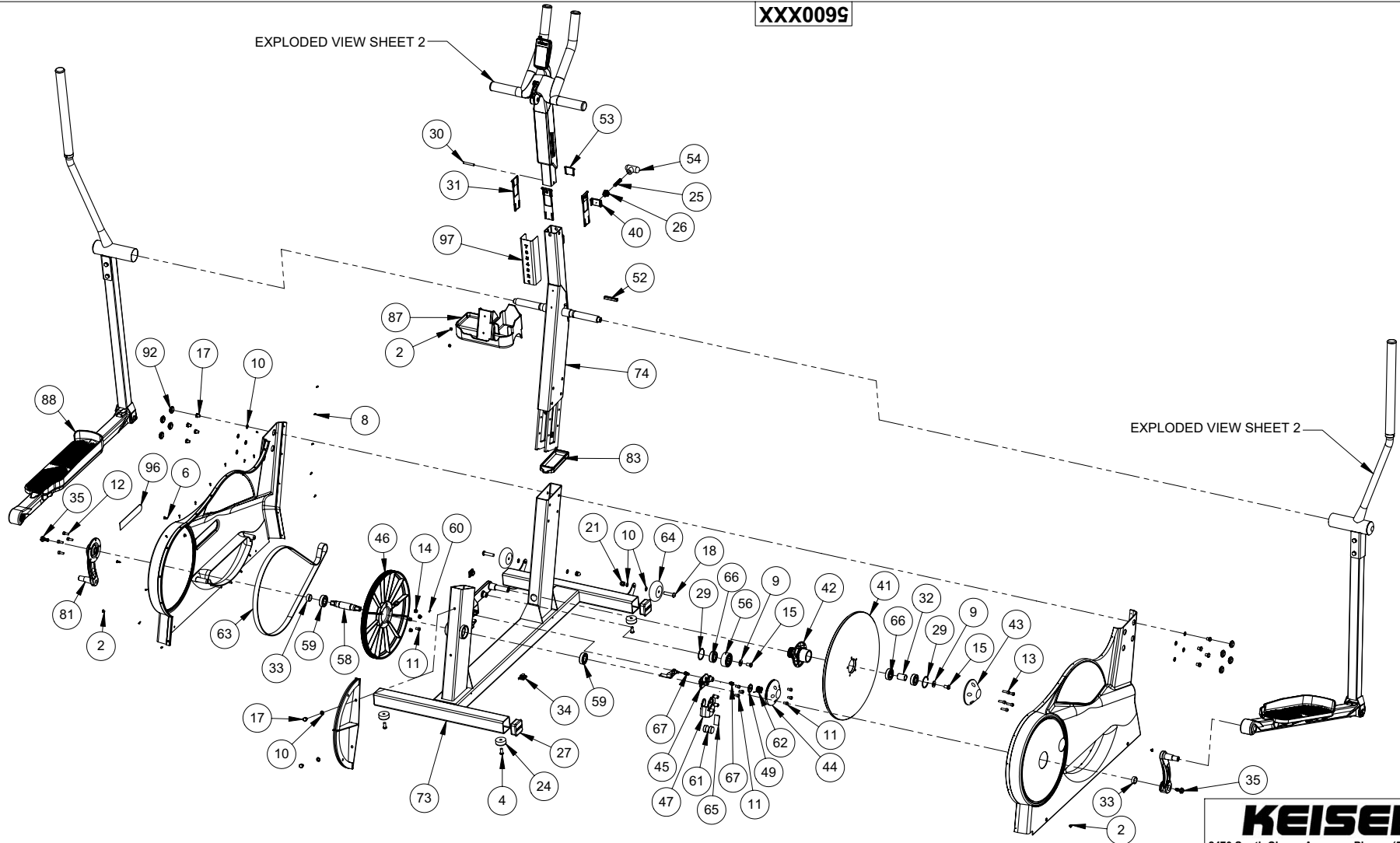


5600XXX

EXPLODED VIEW SHEET 2-



EXPLODED VIEW SHEET 2-

KEISER®

2470 South Cherry Ave. Phone: (559) 256-8000
Fresno, CA, USA 93706-5004 Fax: (559) 256-8100

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DIMENSIONS ARE IN INCHES
DIMENSIONS IN [] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40]
MACHINED SURFACE FINISH IS
63 MICROINCHES [1.6 MICROMETERS]
DO NOT SCALE DRAWING

DRAWN BY: DEM	DATE DRAWN: 9/16/08	CHECKED BY: DLK	DATE CHECKED: 10/18/08
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MATERIAL:	-
RAW MAT:	-

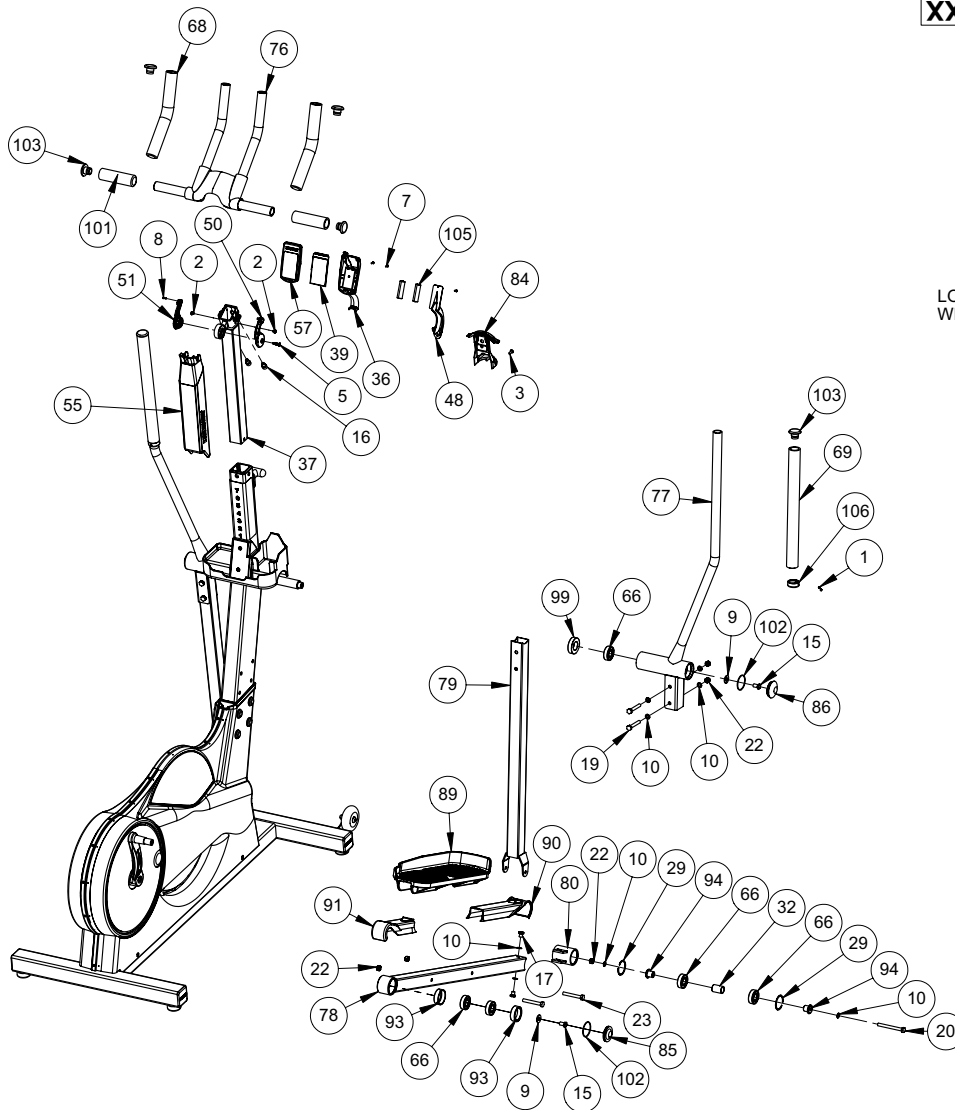
TITLE:	M5 - STRIDER
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SHEET 1 OF 5	SCALE: 1:14	DRAWING SIZE: B	PART#: 5600XXX
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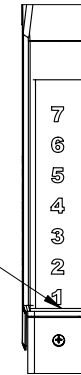
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X:\drawings_\REVISIONS\06_1015 STRIDERS\

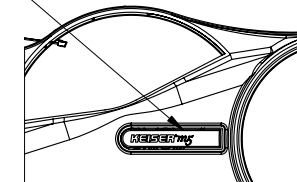
5600XXX



LOCATE DECAL ITEM 97 DIRECTLY ABOVE
WELD ON TUBE OF TOP FRAME ITEM 74 AS SHOWN



CENTER DECAL ITEM 96
ON MAIN FRAME ITEM 73
AS SHOWN

**KEISER®**

2470 South Cherry Ave. Phone: (559) 256-8000
Fresno, CA, USA 93706-5004 Fax: (559) 256-8100

Fresno, CA, USA 93706-3004 Fax: (559) 256-8100

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DIMENSIONS ARE IN INCHES
DIMENSIONS IN [] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40
MACHINED SURFACE FINISH IS
63 MICROINCHES [1.6 MICROMETERS]
DO NOT SCALE DRAWING

DRAWN BY: DEM	DATE DRAWN: 9/16/08	CHECKED BY: DLK	DATE CHECKED: 10/18/08
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MATERIAL:	-
RAW MAT:	-

8	TITLE:	M5 - STRIDER
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SHEET 2 OF 5	SCALE: 1:14	DRAWING SIZE: B	PART#: 5600XXX
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M5 - STRIDER

PRINTED ON: 10/21/2008SW2001 V5

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										 2470 South Cherry Ave. Phone: (559) 256-8000 Fresno, CA, USA 93706-5004 Fax: (559) 256-8100 THE INFORMATION DISCLOSED HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERE TO ARE RESERVED BY KEISER CORP.									
										DIMENSIONS ARE IN INCHES DIMENSIONS IN [] ARE MILLIMETERS BREAK SHARP EDGES .005-.015 [10-.40] MACHINED SURFACE FINISH IS 63 MICROINCHES [1.6 MICROMETERS] DO NOT SCALE DRAWING									
										DRAWN BY: DEM DATE DRAWN: 9/16/08 CHECKED BY: DLK DATE CHECKED: 10/18/08									
										MATERIAL: - RAW MAT: -									
										TITLE: M5 - STRIDER									
										REV ECO									
										BY CKD DATE SHEET 3 OF 5 SCALE: 1:24 DRAWING SIZE: B PART#: 5600XXX									

5600XX

SECTIONED SIDE VIEW
OF DETAIL A
SCALE 1:4

 0.050 ± 0.010

1.000±0

—APPLY LPS2 TO
SCREW THREADS

—APPLY ANTI-SEIZE

GLUE USING 3M DP-105 CLEAR
EPOXY ADHESIVE, ALL AROUND

SHIFTER TENSION
HOLD AT 0.38 FT-LBS
MOVE AT 0.48 FT-LBS

LOCTITE 638 FOR T-HANDLE
HYDROTEX MT55 HEAVY FOR
STUD

—LOCTITE 242 FOR EXTERNAL THREADS
TORQUE TO 55 FT-LBS

GLUE MAGNET IN PULLEY SLOT USING LOCTITE 499

APPLY THIN COAT OF LATEX BASED SILICON
CAULKING TO CORNER EDGE OF CRANK FLANGE
MOUNTING SURFACE (OPPOSITE SIDE OF PART)

—5X TORQUE TO 10 FT-LBS

—LOCTITE 638 FOR DOGPOINT THREADS

—TORQUE TO 20 FT-LBS—

2X LOCTITE 609 FOR BEARING OUTSIDE RACE—

2X LOCTITE 609 FOR
— BEARING OUTSIDE
RACE

—2X APPLY ANTI-SEIZE

—2X TORQUE TO 35 FT-LBS

LOCTITE 638 FOR OUTER RACE.

LOCTITE 680 TO INNER RACE
BEARING SURFACES

LOCTITE 638 FOR OUTER RACE.

0.040 IN MIN CLEARANCE FOR
MAGNETS TO FLYWHEEL

HYDROTEX MT55 HEAVY FOR PIVOT HOLES

—LOCTITE 609 FOR BEARINGS
EXTERNAL RACE

DIMENSIONS ARE IN INCHES
DIMENSIONS IN [] ARE MILLIMETERS
BREAK SHARP EDGES .005-.015 [.10-.40
MACHINED SURFACE FINISH IS
63 MICROINCHES [1.6 MICROMETERS]
DO NOT SCALE DRAWING

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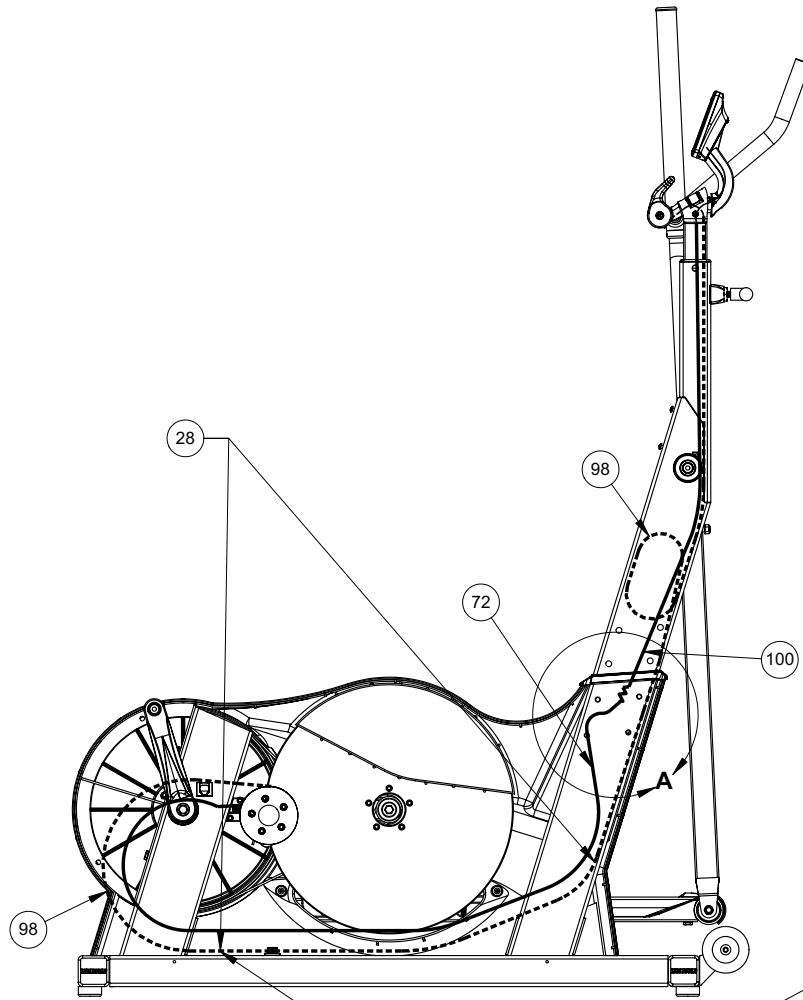
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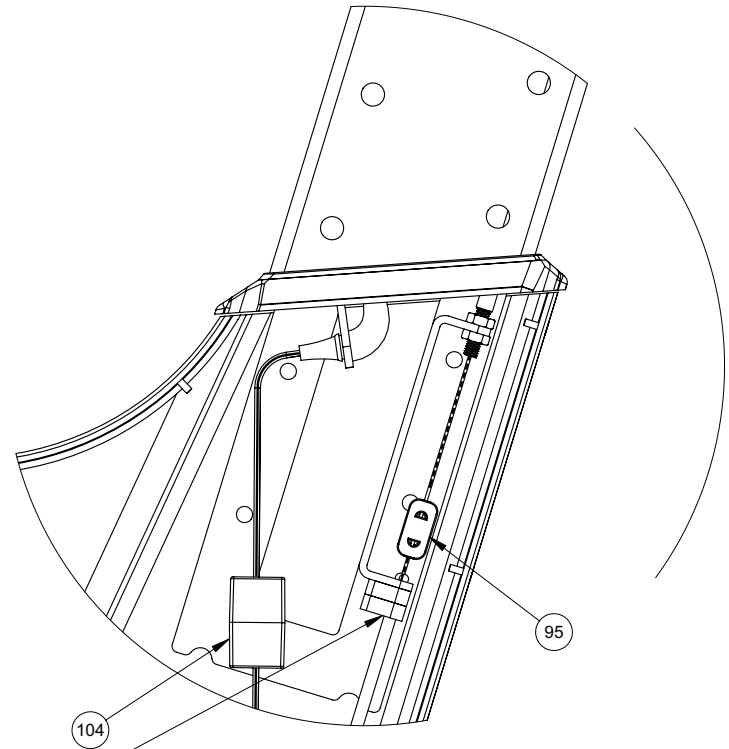
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5600XX



—INSTALL PLASTIC TIE 35.00±0.50
FROM BARREL END OF CABLE.
(LIMITS CABLE PULL FROM NECK END)



DETAIL A
SCALE 1 : 2

NOTE:
APPLY SUPER LUBE DIELECTRIC GREASE TO MODULAR JACKS
(ITEM #S 38 & 104)

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KEISER®

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THE INFORMATION DISCLOSED HEREIN WAS ORIGINATED BY AND IS THE PROPERTY OF KEISER CORP. AND ALL PATENT, PROPRIETARY, DESIGN, USE, SALE, MANUFACTURING, AND REPRODUCTION RIGHTS THERETO ARE RESERVED BY KEISER CORP.

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