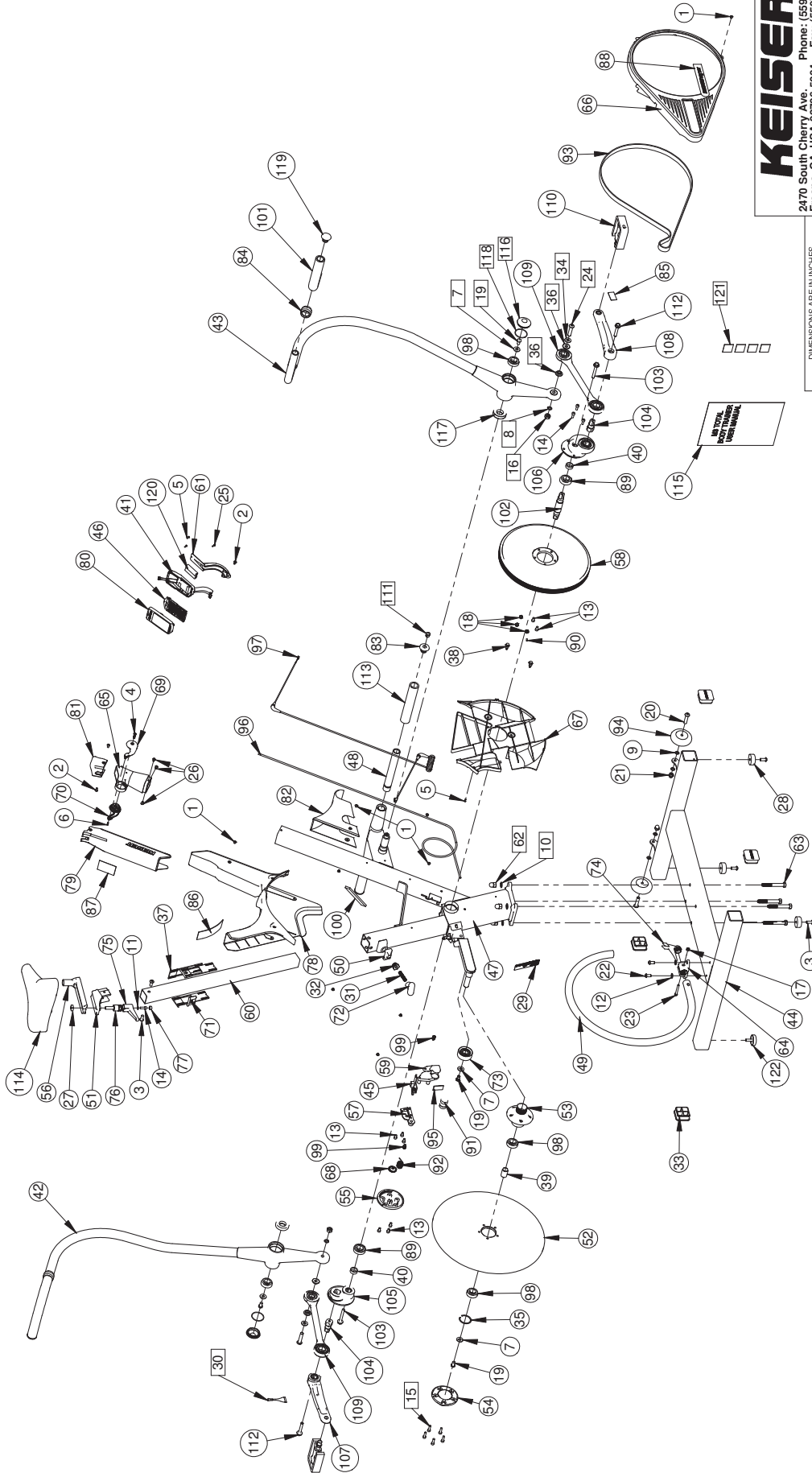


55101L99



KEISER

2470 South Cherry Ave. Phone: (559) 256-6000
 Fresno, CA, USA 93706-5004 Fax: (559) 256-8100
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DIMENSIONS ARE IN INCHES.
 DIMENSIONS IN PARENTHESES ARE IN MILLIMETERS.
 BRUSHED SURFACE FINISH (S-40)
 MACHINED SURFACE FINISH (S-40)
 63 MICROMETERS (1.6 MICROMETERS)

DO NOT SCALE DRAWINGS

DESIGNED BY:	LC	DRAWN BY:	MCA	CHECKED BY:		DATE:	11/10/11
MATERIAL:							
RAW MAT.:							

TITLE:	M3 TOTAL BODY TRAINER
SHEET:	1 OF 4
SCALE:	1:14
DRAWING SIZE:	B
PART#: 55101XXX	

REV	ECO	RFP	DATE	BY	CRD	DATE	DESCRIPTION
A	3171	RFP	11/14/11	LC	DLK	11/14/11	

NOTES:
 (1) PN 55101XXX COVERS 5510PBC & 5510XXC ASSEMBLIES.
 (2) REFER TO THE BOM IN WINMAGI FOR COLOR SPECS ON THE ASSEMBLIES.
 (3) BOXED ITEMS ARE FOR LOOSE PARTS PACK.

XXXX0159

ITEM NO.	QTY.	DS	PART NO.	TITLE	ITEM NO.	QTY.	DS	PART NO.	TITLE	ITEM NO.	QTY.	DS	PART NO.	TITLE
1	9	-	9283	SCREW - CRPHMS #10-32 X 3/16 SS	54	1	B	555005	HUBCAP - FLYWHEEL	107	1	B	555435	CRANK ARM - L-TBT
2	3	-	9261	SCREW - CRPHMS 10-32 X 3/8 SS	55	1	B	555008	MAGNET COVER	108	1	B	555436	CRANK ARM - R-TBT
3	5	-	9279	SCREW - SBHCS-TF 5/16-18 X 3/4 ZP	56	1	A	555009	SLIDER - SEAT	109	2	B	555437	LINK - ECCENTRIC-TO PIVOT
4	1	-	9287	SCREW - CRPHMS 10-24 X 3/4 SS	57	1	B	555011	PLATE - MAGNET SUPPORT	110	1	-	555438	PEDAL SET - WELGLO-TBT
5	3	-	9303	SCREW - CRPHCS-T25 X 4 X 3/8 SS	58	1	B	555012	PULLEY - 330MM	111	2	A	555439	PLUG - HOLE-1/2 DIA
6	1	-	9304	SCREW - CRPHCS-PLASTITE 4-20 X 3/8 SS	59	1	B	555013	MAGNET HOLDER	112	2	A	555440	SCREW - HWHS-M8X1 X 48 CS
7	4	-	9344	WASHER - FW-ACFT 5/16 ZP	60	1	A	555016	TUBE - SEAT	113	2	A	555441	GRIP - FOOT REST
8	2	-	9389	WASHER - ACFT 5/16 SS	62	4	A	555022	MOUNT - DISPLAY-COMPUTER	114	1	-	555442	SADDLE - TBT
9	4	-	9384	WASHER - FW-ACFT 7/16 SS	63	4	A	555023	NUT - HAN-HC-7/16-20 SS	115	1	-	555513	MANUAL - USER-M3 TBT
10	4	-	9384	WASHER - FW-ACFT 7/16 SS	64	2	A	555023	SCREW - HHCS-7/16-20 X 3 SS	116	2	A	565005	CAP - HANDLE TUBE
11	1	-	9391	WASHER - FW-ACFT 1/4 SS	64	2	A	555025	CLAMP - WHEEL GUARD	117	2	-	565402	BEARING - 6005ZZ-SHIELDED
12	2	-	9397	WASHER - BONDED 5/16 SS	65	1	A	555034	MOUNT - SHIFTER-DISPLAY	118	2	-	565406	ORING - 1 5/8ID X 1 3/4OD X 1/16W
13	8	-	9500	SCREW - SHCS M6X1 X 10 SS	66	1	B	555051	COVER - BELT-MAIN	119	2	A	605051	PLUG - GRIP
14	4	-	9501	SCREW - SHCS M6X1 X 16 SS	67	1	B	555052	COVER - BELT-INNER	120	2	-	966502	BATTERY - AA CELL
15	5	-	9502	SCREW - SHCS M6X1 X 20 SS	68	1	A	555053	GEAR - POT	121	4	-	995418	BAG-4 X 6 X 4ML-ZIP LOCK
16	2	-	9507	NUT - HELN M10X1.5 SS	69	1	B	555054	SHIFTER - R	122	1	A	995420	BUMPER - MOLDED GUIDE W-SCREW
17	1	-	9508	NUT - HN M8X1 SS	70	1	B	555055	SHIFTER - L					
18	3	-	9509	NUT - HELN M6X1 ZP	71	1	A	555058	BUSHING - SHORT					
19	4	-	9511	SCREW - HHCS M8X1.25 X 16 ZP	72	1	A	555059	KNOB - T-BLACK					
20	2	-	9516	SCREW - BHCS M8X1.25 X 40 SS	73	1	A	555066	PULLEY - IDLER-MOLDED					
21	2	-	9519	NUT-HAN-HC M8X1.25 SS	74	1	A	555073	CAP - WHEEL GUARD-BOT					
22	2	-	9524	SCREW - SBHCS M8X1.25 X 16 SS	75	1	A	555074	HANDLE - L-BLACK					
23	1	-	9525	SCREW - HHCS M6X1 X 45 SS	76	1	A	555075	HANDLE - STUD-BLACK					
24	2	-	9526	SCREW - SBHCS M10X1.5 X 45 SS	77	1	A	555076	CAP - M6 SHCS-BLACK					
25	1	-	9532	SCREW-CRPHMS 4-40 X 3/8 SS	78	1	B	555077	COVER - LOWER-MAIN FRAME-SHORT					
26	3	-	9534	SCREW - SBHCS M5X0.8 X 8 ZP	79	1	B	555078	GUARD - SWEAT-HANDLEBAR-SHORT					
27	1	-	9535	NUT-HEAVY SQ. 3/8-16 SS	80	1	B	555079	FACE - DISPLAY-COMPUTER-BL					
28	3	A	105423	BUMPER - MOLDED GLIDE	81	1	A	555082	COVER - SHIFTER & DISPLAY MT					
29	1	A	105443	DECAL - SERIAL NUMBER	82	1	A	555083	COVER - FRT-MF-TBT					
30	1	A	105550	THREAD SEALANT - LOCTITE 242	83	2	A	555086	PLUG - GRIP-W HOLE					
31	1	A	112360	STUD - 3/8 -16 X 1.75	84	2	A	555087	COLLAR - GRIP-TBT					
32	1	A	115038	THREADED INSERT - 5/8 X 3/8 SS	85	1	A	555371	DECAL - CAUTION-PEDAL TORQUE					
33	4	B	115054	PLUG - 2 IN SQ-KEISER	86	1	A	555372	DECAL - WARNING - RIDING & SLIDER					
34	2	-	115450	WASHER - FW .88 X .39 X .07 NP	87	1	A	555378	DECAL - WARNING-HEART RATE & HANDLE					
35	1	A	215502	RETAINING RING - 1.70 OD	88	1	A	555380	DECAL - DOME-KEISER M3 TBT					
36	4	A	305002	BUSHING - 039067029	89	2	A	555402	BEARING - 6004ZZ-SHIELDED					
37	3	B	505068	BUSHING - 4 PIECE	90	1	A	555403	MAGNET - CYL-3.20 X 9.53 MM GR N45					
38	2	A	505480	RIVET - 1/4 X 3/4 REM PLUG	91	2	A	555404	MAGNET - 25 X 9.5 MM					
39	1	A	543080	SPACER - BEARING-FLYWHEEL	92	1	A	555405	SPRING - TORSION					
40	2	A	543091	HOSE - SPACER-LONG	93	1	A	555406	BELT - POLY V					
41	1	A	550802	BACK - DISPLAY-COMPUTER	94	2	A	555407	WHEEL - 3 IN					
42	1	A	550830	HANDLE - L-TBT	95	1	A	555410	PAD - BRAKE-FRICTION					
43	1	A	550831	HANDLE - R-TBT	96	1	A	555411	SHIFT CABLE					
44	1	B	550901	FRAME - BASE	97	1	B	555413	CORD - COMP TO PICKUP					
45	1	A	550904	CKT BRD - PICKUP	98	4	-	555418	BEARING - 6203ZZ-SHIELDED					
46	1	A	550912	CKT BRD - COMPUTER-BL	99	2	A	555419	SCREW - HSPSS-M10X1.5 X 16 BLK					
47	1	B	550913	FRAME - MAIN-TBT	100	1	A	555420	SWEAT STRIP - 5/16 X 3/8					
48	2	A	552240	BAR - FOOT REST	101	2	A	555422	GRIP - HANDLEBAR-CENTER					
49	1	A	553101	TUBE - WHEEL GUARD-270	102	1	B	555427	AXLE - BOTTOM BRACKET-HOLLOW					
50	1	A	555000	PLATE - FRICTION	103	2	A	555428	SCREW - HWHS-M8X1 X 60 CS					
51	1	B	555002	GIB - SEAT	104	2	A	555432	AXLE - ECCENTRIC-CRANK ARM					
52	1	A	555003	FLYWHEEL	105	1	B	555433	ECCENTRIC - L					
53	1	B	555004	HUB - FLYWHEEL	106	1	B	555434	ECCENTRIC - R					



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 BRUSHED SURFACE FINISH (S-40)
 68 MICRONICHES (1.6 MICROMETERS)

DO NOT SCALE DRAWINGS
 DRAWN: LC
 CHECKED: MCA
 DATE: 11/10/11

REV	ECO	DATE	BY	CRD	DLK	11/14/11
A	3171	RFP	LC	DLK		

SHEET	2	OF	4	SCALE	M3 TOTAL BODY TRAINER	PART#	5510XXX
TITLE	M3 TOTAL BODY TRAINER						
DRAWING	SIZE: B						

REVISION DESCRIPTION	BY	CRD	DLK	11/14/11